

Incremental encoders

Large hollow shaft robust, optical	A02H (hollow shaft)	Push-Pull / RS422 / SinCos
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The Heavy Duty incremental encoder type A02H boasts a high degree of ruggedness in a very compact design.

Its special construction makes it perfect for all applications in very harsh environments.



High rotational speed



High protection level



High shaft load capacity



Shock / vibration resistant



Magnetic field proof



Optical sensor

Heavy Duty - robust

- Special shaft connection with interlocked bearings.
- Balanced stainless steel clamping ring.
- Optional isolation inserts available to protect against shaft currents.

Compact and versatile

- Only 49 mm installation depth.
- With cable connections, M12, M23 or MIL connectors.
- With Push-Pull, RS422 or SinCos interface.

Order code Hollow shaft

8.A02H . XXXX . XXXX
Type a b c d e

a Flange

- 1 = without mounting aid
- 2 = with spring element, short
- 3 = with spring element, long
- 5 = with fastening arm, long
- 6 = with fastening arm, short, 4.5" ¹⁾

b Hollow shaft

- C = ø 20 mm [0.79"]
- 5 = ø 25 mm [0.98"]
- 3 = ø 28 mm [1.10"]
- A = ø 30 mm [1.18"]
- 2 = ø 38 mm [1.50"]
- B = ø 40 mm [1.57"]
- 1 = ø 42 mm [1.65"]
- 4 = ø 1"

- E = ø 5/8" ¹⁾
- N = ø 1 1/4" ¹⁾

c Output circuit / power supply

- 1 = RS422 (with inverted signal) / 5 V DC
- 4 = RS422 (with inverted signal) / 10 ... 30 V DC
- 2 = Push-pull (without inverted signal) / 10 ... 30 V DC
- 5 = Push-pull (with inverted signal) / 5 ... 30 V DC
- 3 = Push-pull (with inverted signal) / 10 ... 30 V DC
- 8 = SinCos, 1 Vpp (with inverted signal) / 5 V DC
- 9 = SinCos, 1 Vpp (with inverted signal) / 10 ... 30 V DC
- A = Push-pull (7272 compatible) / 5 ... 30 V DC

- D = RS422 (with inverted signal) / 5 ... 30 V DC ¹⁾

d Type of connection

- 1 = radial cable, 1 m [3.28'] PVC
- A = radial cable, special length PVC *)
- 2 = radial M23 connector, 12-pin, without mating connector
- E = radial M12 connector, 8-pin

- D = MIL connector, 10-pin ¹⁾

*) Available special lengths (connection type A):
2, 3, 5, 8, 10, 15 m [6.56, 9.84, 16.40, 26.25, 32.80, 49.21']
order code expansion .XXXX = length in dm
ex.: 8.A02H.111A.2048.0030 (for cable length 3 m)

e Pulse rate

- 50, 360, 512, 600, 1000, 1024, 1500, 2000, 2048, 2500, 4096, 5000
(e.g. 360 pulses => 0360)

SinCos version only available with pulses ≥ 1024

Optional on request

- other pulse rates on request
- Ex 2/22 ²⁾



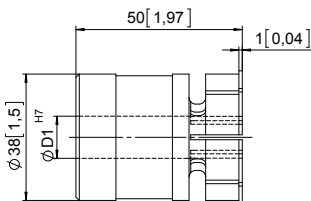
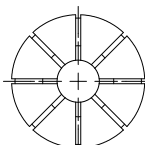

1) US version.

2) For the cable connection type, cable material PUR.

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Large hollow shaft robust, optical		A02H (hollow shaft)	Push-Pull / RS422 / SinCos													
Mounting accessory for hollow shaft encoders		Dimensions in mm [inch]		Order no.												
Cylindrical pin, long for torque stops				with fixing thread 8.0010.4700.0003												
Tether arm, flexible 				70 mm [2.76"] 100 mm [3.94"] 150 mm [5.91"] 8.0010.40S0.0000 8.0010.40T0.0000 8.0010.40U0.0000												
<div>1 Socket screw M2.5 x 6 [0.24]</div> <div>2 Lock washer</div>		<table><tr><th>Tether arm</th><th>L1</th><th>L2</th></tr><tr><td>70 mm [2.76"]</td><td>64 ... 74 [2.51 ... 2.91]</td><td>82 ... 92 [3.23 ... 3.62]</td></tr><tr><td>100 mm [3.94"]</td><td>94 ... 104 [3.70 ... 4.09]</td><td>112 ... 122 [4.41 ... 4.80]</td></tr><tr><td>150 mm [5.91"]</td><td>144 ... 154 [5.67 ... 6.06]</td><td>162 ... 172 [6.38 ... 6.77]</td></tr></table>		Tether arm	L1	L2	70 mm [2.76"]	64 ... 74 [2.51 ... 2.91]	82 ... 92 [3.23 ... 3.62]	100 mm [3.94"]	94 ... 104 [3.70 ... 4.09]	112 ... 122 [4.41 ... 4.80]	150 mm [5.91"]	144 ... 154 [5.67 ... 6.06]	162 ... 172 [6.38 ... 6.77]	
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Fastening arm, short 				8.0010.4T00.0000												
<div>1 Curved spring element</div> <div>2 Hexagonal nut 3/8 - 16 UNC</div> <div>3 Washer (isolating)</div> <div>4 Hexagonal screw 3/8 16 UNC x 1"</div> <div>5 Washer D10.4 x 15 x 15</div>																
Stator coupling 				8.0010.40V0.0000												

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Mounting accessory for hollow shaft encoders			Order no.	
<div>Protective cover</div> <div></div>			<div>For applications with a very high degree of pollution, Kübler now offers a protective cover for</div> <ul style="list-style-type: none">Improved reliabilityExtension of the service life of the encoder <div>Scope of delivery:</div> <ul style="list-style-type: none">Protective coverFastening arm (8.0010.4T00.0000)3 screws for fixing to the encoder	8.0010.40Y0.0001
<div>Tapered shaft mounting kit</div> <div>for A02H with hollow shaft, ø 38 mm [1.50"]</div> <div></div>			<div>For use in upgrading for tapered shaft mounting. Tapered shafts are used for high-precision direct coupling.</div> <div>An isolation insert is also included in the mounting kit; this reliably protects the encoder from shaft currents.</div> <div>Included in the set:</div> <ul style="list-style-type: none">Insert for cone blind hole, cone 1:10, 17 mm [0.67"] lengthIsolation insertAllen screw for central fixing	8.0010.4028.0000
<div>Isolation insert for hollow shaft, ø 38 mm [1.50"]</div> <div>Temperature range -40°C ... +115°C [-40°F ... +239°F]</div> <div><div></div><div>Isolation inserts prevent currents from passing through the encoder bearings. These currents can occur when using inverter controlled three-phase or AC motor motors and considerably shorten the service life of the encoder bearings. For more details please call our technical hotline (+49 7720 3903 92) or send us an email (info@kuebler.com)</div></div>			<div>ø D1:</div> <div>12 mm [0.47"]</div> <div>14 mm [0.55"]</div> <div>15 mm [0.59"]</div> <div>16 mm [0.63"]</div> <div>18 mm [0.71"]</div> <div>20 mm [0.79"]</div> <div>25 mm [0.98"]</div> <div>30 mm [1.18"]</div> <div>32 mm [1.26"]</div> <div>1/2"</div> <div>5/8"</div> <div>3/4"</div> <div>1"</div> <div>1 1/4"</div>	8.0010.4091.0000 8.0010.4027.0000 8.0010.4038.0000 8.0010.4019.0000 8.0010.4080.0000 8.0010.4011.0000 8.0010.4012.0000 8.0010.4016.0000 8.0010.4015.0000 8.0010.4013.0000 8.0010.4070.0000 8.0010.4090.0000 8.0010.4050.0000 8.0010.4060.0000
<div>Isolation insert for hollow shaft, ø 42 mm [1.65"]</div>			<div>external diameter 42 mm [1.65"] / internal diameter 38 mm [1.50"]</div> <div>external diameter 42 mm [1.65"] / internal diameter 12 mm [0.47"]</div>	8.0010.4017.0000 8.0010.4029.0000
Connection technology			Order no.	
<div>Connector, self-assembly (straight)</div>			M12 female connector with coupling nut	05.CMB 8181-0
			M23 female connector with coupling nut	8.0000.5012.0000
<div>Cordset, pre-assembled</div>			M12 female connector with coupling nut, 2 m [6.56'] PVC cable	05.00.6041.8211.002M
			M23 female connector with coupling nut, 2 m [6.56'] PVC cable	8.0000.6201.0002

Further accessories can be found in the accessories section or in the accessories area of our website at: www.kuebler.com/accessories.
 Additional connectors can be found in the connection technology section or in the connection technology area of our website at: www.kuebler.com/connection_technology.

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Technical data

Mechanical characteristics		Electrical characteristics SinCos output	
Maximum speed	6000 min ⁻¹ 1) at 60°C [140°F] 2500 min ⁻¹ 1)	Output circuit	SinCos U = 1 Vpp SinCos U = 1 Vpp
Mass moment of inertia	< 220 x 10 ⁻⁶ kgm ² 2)	Power supply	5 V DC (±5 %) 10 ... 30 V DC
Starting torque with sealing at 20°C [68°F]	< 0.2 Nm	Power consumption with inverted signal (no load)	typ. 65 mA max. 110 mA
Load capacity of shaft	radial 200 N axial 100 N	-3 dB frequency	< 180 kHz
Weight	approx. 0.8 kg [28.22 oz]	Signal level	channels A/B channel 0 1 Vpp (±20 %) 0.1 ... 1.2 V
Protection acc. to EN 60529	IP65	Short circuit proof outputs 4)	yes
Working temperature range	-40°C 3) ... +80°C [-40°F 3) ... +176°F]	Reverse polarity protection of the power supply	yes
Materials	shaft stainless steel, bore tolerance H7	UL approval	file 224618
Shock resistance acc. to EN 60068-2-27	2000 m/s ² , 6 ms	GL approval	letter of conformity No. 74130
Vibration resistance acc. to EN 60068-2-6	100 m/s ² , 10 ... 2000 Hz	CE compliant acc. to	EMC guideline 2014/30/EU RoHS guideline 2011/65/EU

Electrical characteristics RS422 / Push-Pull			
Output circuit	RS422 (TTL compatible)	Push-Pull	Push-Pull (7272 compatible)
Power supply	5 V DC (±5 %) 5 ... 30 V DC 10 ... 30 V DC	10 ... 30 V DC	5 ... 30 V DC
Power consumption (no load)			
without inverted signal	—	typ. 55 mA/max. 125 mA	—
with inverted signal	typ. 40 mA/max. 90 mA	typ. 80 mA/max. 150 mA	typ. 50 mA/max. 100 mA
Permissible load / channel	max. +/- 20 mA	max. +/- 30 mA	max. +/- 20 mA
Pulse frequency	max. 300 kHz	max. 300 kHz	max. 300 kHz 5)
Signal level	HIGH min. 2.5 V LOW max. 0.5 V	min. +V - 3 V max. 2.5 V	min. +V - 2.0 V max. 0.5 V
Rising edge time t_r	max. 200 ns	max. 1 µs	max. 1 µs
Falling edge time t_f	max. 200 ns	max. 1 µs	max. 1 µs
Short circuit proof outputs 4)	yes	yes	yes
Reverse polarity protection of the power supply	no, 10 ... 30 V DC: yes	yes	no
UL approval	file 224618		
GL approval	letter of conformity No. 74130		
CE compliant acc. to	EMC guideline 2014/30/EU RoHS guideline 2011/65/EU		

- 1) During the run-in-phase of approx. 2 hours, reduce the limits for working temperature_{max} or speed max by 1/3.
- 2) Depending on shaft diameter.
- 3) With connector: -40°C [-40°F], securely installed: -30°C [-22°F], flexibly installed: -20°C [-4°F].
- 4) If power supply correctly applied.
- 5) Max. recommended cable length 30 m [98.43'].

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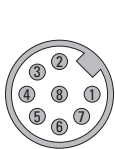
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Terminal assignment

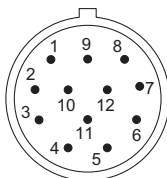
Output circuit	Type of connection	Cable (isolate unused wires individually before initial start-up)											
1 ... D	1, A	Signal:	0 V	+V	0 Vsens	+Vsens	A	\bar{A}	B	\bar{B}	0	$\bar{0}$	\perp
		Cable colour:	WH	BN	GY PK	RD BU	GN	YE	GY	PK	BU	RD	shield
Output circuit	Type of connection	M23 connector, 12-pin											
1 ... D	2	Signal:	0 V	+V	0 Vsens	+Vsens	A	\bar{A}	B	\bar{B}	0	$\bar{0}$	\perp
		Pin:	10	12	11	2	5	6	8	1	3	4	PH ¹⁾
Output circuit	Type of connection	M12 connector, 8-pin											
1 ... D	E	Signal:	0 V	+V	0 Vsens	+Vsens	A	\bar{A}	B	\bar{B}	0	$\bar{0}$	\perp
		Pin:	1	2			3	4	5	6	7	8	PH ¹⁾
Output circuit	Type of connection	MIL connector, 10-pin											
1 ... D	D	Signal:	0 V	+V	0 Vsens	+Vsens	A	\bar{A}	B	\bar{B}	0	$\bar{0}$	\perp
		Pin:	F	D			A	G	B	H	C	I	J

- +V: Encoder power supply +V DC
 0 V: Encoder power supply ground GND (0 V)
 0 Vsens / +Vsens: Using the sensor outputs of the encoder, the voltage present can be measured and if necessary increased accordingly.
 A, \bar{A} : Incremental output channel A
 B, \bar{B} : Incremental output channel B
 0, $\bar{0}$: Reference signal
 PH \perp : Plug connector housing (shield)

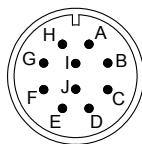
Top view of mating side, male contact base



M12 connector, 8-pin



M23 connector, 12-pin



MIL connector, 10-pin

¹⁾ PH = shield is attached to connector housing.

Incremental encoders

**Large hollow shaft
robust, optical**

A02H (hollow shaft)

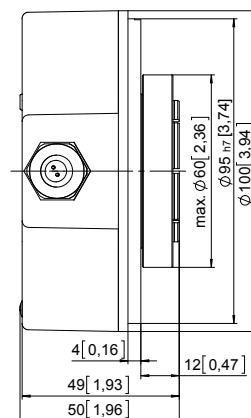
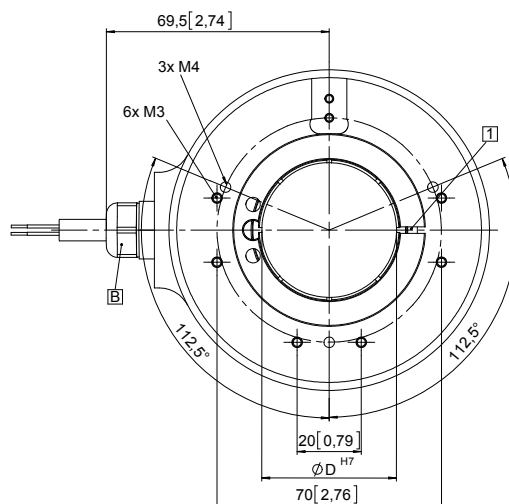
Push-Pull / RS422 / SinCos

Dimensions hollow shaft version

Dimensions in mm [inch]

Flange without mounting aid Flange type 1

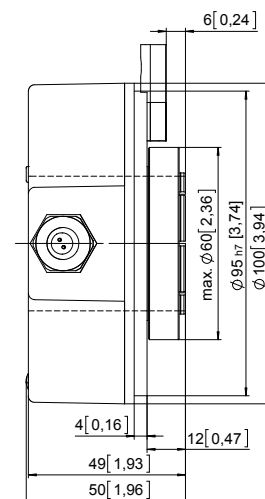
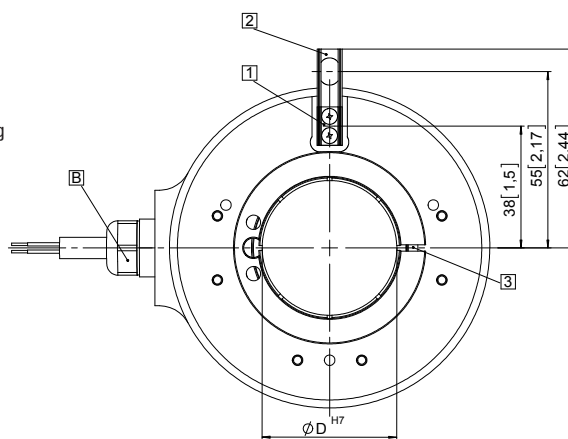
- 1 Recommended torque for the clamping ring 1.0 Nm
- B Cable version



Incremental
encoders

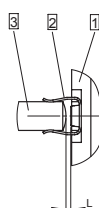
Flange with spring element Flange type 2 and 3

- 1 Spring element, short (flange type 2)
- 2 Spring element, long (flange type 3)
- 3 Recommended torque for the clamping ring
flange type 2: 1.0 Nm
flange type 3: 2.0 Nm
- B Cable version



Mounting using the spring element, short

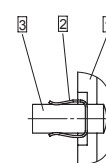
When mounting the encoder, ensure that dimension L is larger than the maximum axial play of the drive in the direction of the arrow.
Danger of mechanical seizure!



- 1 Flange
- 2 Spring element, short
- 3 Cylindrical pin

Mounting using the spring element, long

Cylindrical pin fed through the bore of the spring



- 1 Flange
- 2 Spring element, long
- 3 Cylindrical pin

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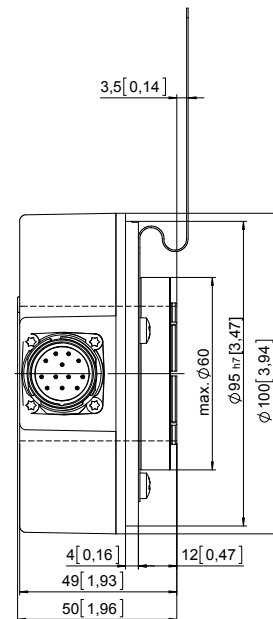
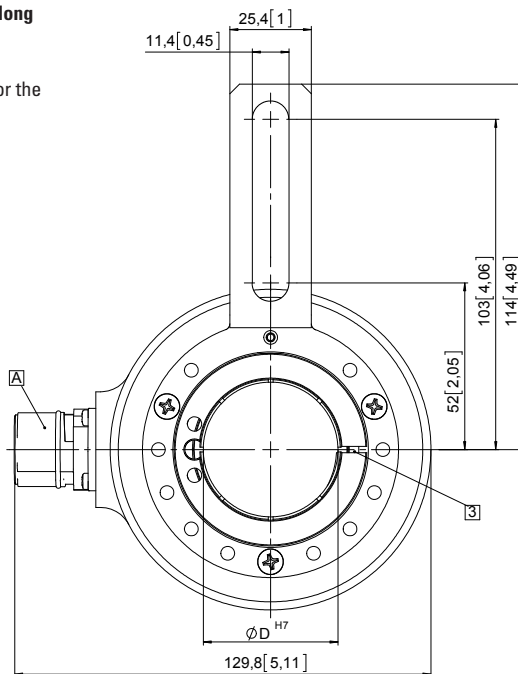
Dimensions hollow shaft version

Dimensions in mm [inch]

Flange with fastening arm, long
Flange type 5

3 Recommended torque for the
clamping ring 2.0 Nm

A Plug version



Flange with fastening arm, short 4.5"
Flange type 6

3 Recommended torque for the
clamping ring 2.0 Nm

A Plug version

