AZCO®

Direct Mount Pilot Valves

Thermoplastic Bodies 1/4" NPT

Features

- Mount directly to actuators with NAMUR, Keystone, or Worcester interfaces
- Easy conversion from AC to DC by simply changing coil
- Standard momentary/maintained manual operator
- 3/2 is normally closed poppet design for spring return actuators
- 3/2 normally closed or 4/2 operation can be selected by rotating sub-base gasket
- 3/2 normally closed or 4/2 valves have built-in linear flow device capable of controlling Cv from 0.10 to 0.50
- Breather block exhausts to spring side of actuator to prevent corrosion of the actuator
- Unique CA slide and ceramic flow plate for extra-long life

Construction

Valve Parts in Contact with Fluids							
Core Tube	305 Stainless Steel						
Core and Plugnut	430F Stainless Steel						
Springs	302 Stainless Steel						
Seals	Low-Friction, Low-Wear NBR						
Interface Plate	Molded PA						
8401 Series Only							
Pressure Port	303 Stainless Steel						
Main and Pilot Body	Molded PA						
Spool	CA						
Slide Graphite-filled PTFE							
Flow Plate	Ceramic (Alumina)						
Worcester Version							
Main Body and Sub-Base	Anodized Aluminum						

Electrical

Standard	Watt Ra	ating and I	Power Con				
Coil and			AC		Spare Coil Part Number		
Class of	DC		VA	VA			
Insulation	Watts	Watts	Holding	Inrush	AC	AC	
F	6.9	6.3	8.8	12.1	266763	270008	

Standard Voltages: 24, 120, 240 volts AC, 60 Hz (or 110, 220 volts AC, 50 Hz). 6, 12, 24, 120, 240 volts DC. Must be specified when ordering. Other voltages available upon request.

Solenoid Enclosures

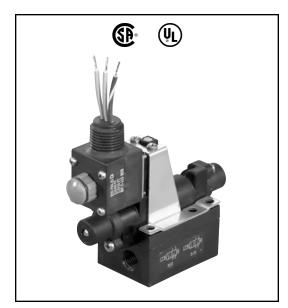
Standard: Watertight, Types 1, 2, 3, 3S, 4, and 4X.

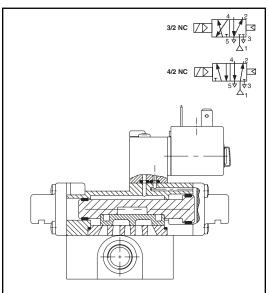
Optional: Explosionproof and Watertight, Types 3, 3S, 4, 4X, 6, 6P, 7, and 9. (To order, change "WT" catalog number prefix to "EF".)

Molded epoxy coil per 3 x DIN 46244. (To order, change "WT" catalog number prefix to "SC".)

Molded epoxy open frame Class F coil with 18" leads. (To order, change "WT" catalog number prefix to "U".)

See Optional Features Section for other available options.





Nominal Ambient Temp. Ranges

AC: 0°F to 104°F (-18°C to 40°C), except prefixes "U" and "SC" to 135°F (57°C) DC: 0°F to 77°F (-18°C to 25°C)

Approvals

"WT" - UL recognized component General Purpose Valve, CSA certified.

"EF" - UL listed solenoid, CSA sertified.

"U" and "SC" - UL recognized component, CSA certified. Refer to Engineering Section for details.

Specifications (English units)

	Main Line Supply Pressure (psi) AC and DC							Watt Rating/				
Pipe Size	Orifice Size	Cv Flow	Air-Ine	ert Gas		Fluid p. °F		Const.	Interface	Class of Coil Insulation		
(in)	(in)	Factor	Min.	Max.	AC	DC	Catalog Number	Ref.	Туре	AC	DC	
3-WAY NOR	3-WAY NORMALLY CLOSED OR 4-WAY											
1/4	1/4	.50	20	150	104	77	WT8401B202M	1	NAMUR	6.3/F	6.9/F	
1/4	1/4	.50	20	150	104	77	WT8401B204M	1	Keystone	6.3/F	6.9/F	
1/4	1/4	.40	20	150	104	77	WT8401B200M	2	Worcester	6.3/F	6.9/F	

Specifications (Metric units)

	Main Line Supply Pressure (bar) AC and DC							Watt Rating/				
Pipe Size	Orifice Size	Kv Flow Factor	Air-Ine	Air-Inert Gas		Fluid p. °C		Const. Ref.	Interface Type	Class of Coil Insulation		
(in)	(mm)	(m ³ /h)	Min.	Max.	AC DC	Catalog Number	AC			DC		
3-WAY NOR	3-WAY NORMALLY CLOSED OR 4-WAY											
1/4	6	.43	1	10	40	25	WT8401B202M	1	NAMUR	6.3/F	6.9/F	
1/4	6	.43	1	10	40	25	WT8401B204M	1	Keystone	6.3/F	6.9/F	
1/4	6	.34	1	10	40	25	WT8401B200M	2	Worcester	6.3/F	6.9/F	

Dimensions inches (mm)

